



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4278-041
Job Sheet 166704



Part No: D4278-041

Job Qty: 2 ea

Part Name: Upper Rib Assembly-Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/20/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEET 2 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	10/19/17	0.00	0.00	Start up container	
100	Large Fab	2 pcs	10/20/17	0.00	2.82	Large Fab 1	
110	QC	2 pcs	10/20/17	0.00	0.00	QC9	17-10-26
120	QC	2 pcs	10/20/17	0.00	0.00	QC5	CPL 17-10-26
130	Packaging	2 pcs	10/20/17	0.00	0.00	Packaging3	CPL 17-10-26
140	QC21-SA	2 Ea	10/20/17	0.00	0.00	QC21	MLS 17-10-26

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg using jig DT9564

Descriptions: 130 - ***STOCK IN BASKET CELL***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation F166326 F165362 F165911 F165479	D4021-7	2	10	0	0
	D4021-9	8	47	0	0
	D4034-1	2	12	0	0
	D4034-3	2	12	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 8:14 AM dart.poulin.mario

Red Batch # M135068

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



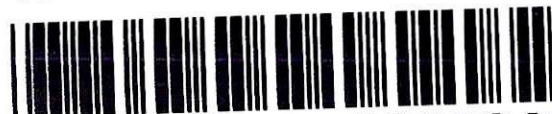
QA Closed: _____ Date: _____

Work Order update only ☐

Work

W I P

Date: _____

PART NO: D4278-041**Revision:****Operation: Start up Operation****Quantity: 2****Next Op: 100 Large Fab****Upper Rib Assembly - Hoop****SERIAL NO: S000646****Job #: 166704****Mfg Date: 10/16/17****OCT17**

AGAINST DEPARTMENT/PROCESS

Cross tube ☐Small Fab ☐Finishing ☐Composite ☐Water Jet ☐Prod. Eng. Coord. ☐Rec/Store/Packaging ☐Supplier ☐Engineering ☐Quality ☐Other ☐

MRB (QS1042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

Root Cause

Environment ☐Design ☐Doc/Data ☐Equip/Tooling ☐Handling/Pre ☐Material ☐Internal Transport ☐Tribal Knowledge ☐LOA ☐Substation ☐Past Expiry Date ☐Misidentified ☐No Re-verification ☐Operator ☐Offset/Setup ☐Supplier ☐Training ☐Use for Testing ☐Poor Information ☐Rushing ☐Product Improvement ☐Process Improvement ☐Manufacturing Process ☐Past Due ☐Pressure/Forced ☐Bending ☐Centre Not Concentric ☐Cracks ☐Crimp/Kink/Ripple/Wave ☐Cuffs ☐Crushing ☐Heat Treat ☐Wave/Twist in Tube ☐Marks/Chatter ☐OTHER: ☐

FAULT CATEGORY

Temperature/Cure ☐Set-up ☐BOM/Route ☐Broken/Damage/Defect ☐Inspection Incomplete/Unqualified ☐Contamination ☐Countersink ☐Cut Too Short ☐Instructions Incomplete/Unclear ☐Drill Holes ☐Power Loss/Surge ☐Folio/Program ☐Grain ☐Weld ☐Wrong Stock Pulled ☐Out of Sequence ☐Off-set ☐Mislabeled ☐Fit/Function ☐Misaligned/off center ☐Positioned Wrong ☐Outside Dimensions ☐Over/Under tolerance ☐Part Incorrect ☐Part Lost/Missing ☐Part Moved ☐Drawing ☐Finish ☐Misread ☐Turning Sequence ☐